



Dart Aerospace Ltd.
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647.3902
Job Sheet 184048



Part No: 647.3902

Job Qty: 2 ea

Part Name: Lower Deflector Assembly, High



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C2 SHEET 1 IPP REV:A 13.09.03 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1	10.00	OCT 16 2018
110	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1	9.00	OCT 16 2018
120	Small Fab	2 pcs	11/9/18	11/9/18	0.00	0.74	Small Fab-1	9.00	OCT 23 2018
130	QC	2 pcs	11/9/18	11/9/18	0.00	0.00	QC5	9.89	OCT 23 2018
140	Packaging	2 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1	21	OCT 30 2018
150	QC21-SA	2 Ea	11/9/18	11/9/18	0.00	0.00	QC21	21	OCT 30 2018

Part Op 120 - Assemble as per dwg and apply locite 598 on all faying surfaces per note .
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.3912	Breakaway Tip Wirestrike for Wire Strike	2 Ea (1 ea)	90-Start up Operation	105693
647.3914	Breakaway Tip, Long	2 Ea (1 ea)	90-Start up Operation	105253
MS20470AD6-12	Rivet	6 Ea (3 ea)	90-Start up Operation	FM13664-4x 304 7291X7

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.3912	2	10	0
	647.3914	2	10	0
	MS20470AD6-12	6	290	0



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Container No: S118885



Part: 647.3902

Job No: 184048

Serial No/Batch: S118885

Revision:

Inspector:

Exp Date:

Instructions:

Date: 10/16/18

Plex 10/2/18 9:40 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor	
								Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								